

Service Fitting Housings (Style B) and Receptacle Assembly Class 5240

Retain for future use.

INTRODUCTION

This bulletin contains instructions to assemble a receptacle onto any Style B service fitting housings manufactured by Square D.

SAFETY PRECAUTIONS

⚠ DANGER

HAZARD OF ELECTRIC SHOCK, BURN, OR EXPLOSION

- This equipment must be installed and serviced only by qualified personnel.
- Turn off all power supplying this equipment before working on or inside equipment.
- Always use a properly rated voltage sensing device to confirm power is off.

Failure to follow this instruction will result in death or serious injury.

RECEPTACLE ASSEMBLY

Refer to the instructions and Figure 1 to assemble the service fitting housing.

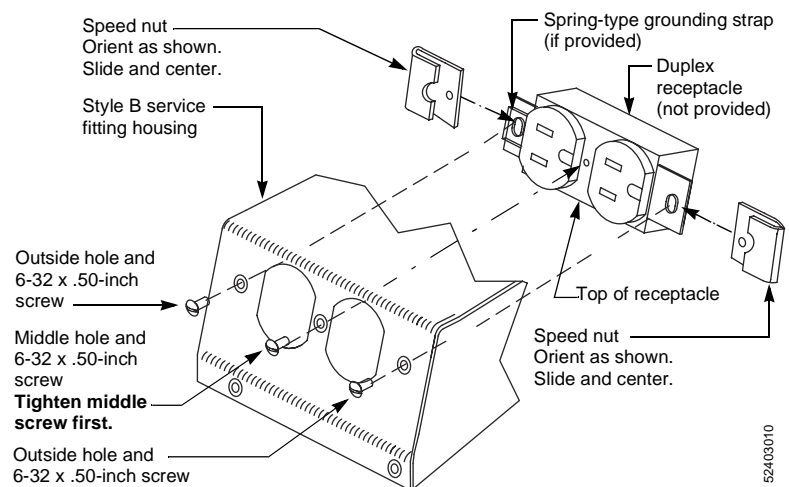
NOTE: A receptacle requires the use of three 6-32 x .50-inch screws for proper assembly.

1. Slide and center the speed nut(s) provided over the receptacle tab(s). Orient the speed nut with the short side facing the top of the receptacle.

*NOTE: If a receptacle tab has a spring-type grounding strap on one tab, the speed nut may be omitted on that tab only. Use the grounding strap to secure the screw. For receptacles **without** a spring-type grounding strap, speed nuts **must** be installed on both tabs.*

2. Attach the receptacle to the housing. Secure the middle hole first, then the two outside holes with the 6-32 x .50-inch screws provided.

Figure 1: Service Fitting Housing and Receptacle



Square D Company
5735 College Corner Road
Oxford, OH 45056 USA
1-888-SquareD (1-888-778-2733)
www.SquareD.com

Electrical equipment should be serviced only by qualified personnel. No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material. This document is not intended as an instruction manual for untrained persons.