

Dixon® One-Piece Hammer Union Nuts

Features:

- long lasting and dependable nut
- all nuts are interchangeable with reliable brands
- cold working pressure: **2,000 PSI**
- 6" and 8" sizes have 4 lug design for more surface area to hammer

Size	Figure	Forged Steel AISI Standards	
		Part #	Price/E
3"	100	HU100300N	\$70.00
	206	HU206300N	70.00
4"	100	HU100400N	112.00
	206	HU206400N	112.00
6"	100	HU100600N	178.50
	206	HU206600N	178.50
8"	100	HU100800N	205.70
	206	HU206800N	205.70



3" and 4"



6" and 8"

Dixon® Two-Piece Hammer Union Nuts

Applications:

- replacement for damaged hammer union nuts
- used with male one-piece flange adapters

Features:

- lug design provides enlarged surface area to hammer
- repair nut is pinned and bolted for perfect alignment
- nut can be installed on pre-existing hammer union assembly
- cold working pressure: **2,000 PSI**
- 4" Figure 200/206 nut is interchangeable with reliable brands
- 6" and 8" Figure 100/200/206 nuts are interchangeable with reliable brands
- available in other series and sizes, contact Dixon®

Dixon® recommends using Loctite® Threadlocker Red 271™ when bolting together two-piece hammer union nuts to ensure that bolts do not loosen when in service. Option two is to weld the seams of the split nut. Bolt torque recommendation is 60 foot pounds.



Size	Figure	Forged Steel AISI Standards	
		Part #	Price/E
4"	split nut, figure 200/206, blue (includes bolts)	HU200400RN	\$138.05
5"	split nut, suction and discharge, black	HUS500RN	255.00
6"	split nut, figure 100, black (includes bolts)	HU100600RN	282.00
	split nut, figure 200/206, blue (includes bolts)	HU200600RN	282.00
8"	split nut, figure 100, black (includes bolts)	HU100800RN	304.00
	split nut, figure 200/206, blue (includes bolts)	HU200800RN	304.00



figure 200 / 206



figure 100

Hammer Union Caps and Plugs

Application:

- Prevents leakage of hydraulic fracturing fluids from hammer union connections used on manifolds and hose assemblies. Hammer union caps and plugs can be used in pressurized service or as dust caps/plugs on site or when transferring equipment.

Features:

- forged steel construction ensures longevity, reliability and performance
- caps are designed with larger lugs for easier installation and disassembling and include a threaded bolt hole for attaching chain or cable
- plugs are designed with larger handle for easier installation and disassembling and include a handle hole to attach chain or cable
- forged steel meets AISI standards

Size	Description	Forged Steel	
		Part #	Price/E
4"	hammer union cap	HUC207400	\$192.60
	hammer union plug	HUP207400	192.60
	O-ring (Buna-N)	O429BU	2.00



cap



plug