

**BALDOR® • RELIANCE**

**Product Information Packet**

**GHF3018AH**

**HF-918-30-B5-H100**

|                   |                   |             |     |
|-------------------|-------------------|-------------|-----|
| Nameplate NP1753L |                   |             |     |
| INPUT H.P.        | .72               |             |     |
| RATIO             | 30                | R TORQ-INLB | 470 |
|                   | HF-918-30-B5-H100 |             |     |
| CAT./SPEC         | GHF3018AH         | GR0212C005  |     |
| SERIAL NO.        |                   |             |     |

| Parts List  |                                          |          |
|-------------|------------------------------------------|----------|
| Part Number | Description                              | Quantity |
| HG0015A16   | 918 WMGR HSG-SYMM, SEALED                | 1.000 EA |
| 133-18      | 1/4 NPTF-HX SOC PIPE PLG 3/4 TAPER       | 1.000 EA |
| HW5000A94   | N5000-206 RETAINER RING                  | 2.000 EA |
| WM0059B06   | 918 SERIES MTZ WORM ASSY 30:1 RATIO 5/8  | 1.000 EA |
| BG6304A01   | 6304 OPEN,C3,SLUSH                       | 1.000 EA |
| 918-9SR     | 5160-75 RET RING 5160-75                 | 1.000 EA |
| HA3555A04   | EXPANSION PLUG 2.053/2.049 X 9/32        | 1.000 EA |
| HW4600G25   | SEAL 35MM X 52MM X 8MM SGL LIP FT802     | 1.000 EA |
| GF0001A01   | 918-3F56 GEAR FLANGE MACHINING 1.75 CD N | 1.000 EA |
| 10XN3118K20 | 5/16-18 X 1 1/4 GRADE 5 STEEL ZC PLATED  | 4.000 EA |
| HW1001A31   | LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I | 4.000 EA |
| BS0015A01   | 918 HOL SHF BEARING SUPPORT, OPEN        | 1.000 EA |
| GS0034A01   | WORMGEAR GASKET, .003 (GREEN), 3.15 ID X | 1.000 EA |
| GS0034A02   | WORMGEAR GASKET, .005 (BLUE), 3.15 ID X  | 2.000 EA |
| GS0034A03   | WORMGEAR GASKET, .010 (BROWN), 3.15 ID X | 2.000 EA |
| HW4600C62   | SEAL 1.438 X 2.125 X 0.312 DOUBLE LIP    | 1.000 EA |
| 10XN3118K12 | 5/16-18 X .75 GRADE 5, ZINC PLATED       | 4.000 EA |
| SG0017B05   | 918 GR SHF ASSY 30:1, HOL O/P, 1.000 BOR | 1.000 EA |
| BS0015A01   | 918 HOL SHF BEARING SUPPORT, OPEN        | 1.000 EA |
| GS0034A01   | WORMGEAR GASKET, .003 (GREEN), 3.15 ID X | 1.000 EA |
| GS0034A02   | WORMGEAR GASKET, .005 (BLUE), 3.15 ID X  | 2.000 EA |
| GS0034A03   | WORMGEAR GASKET, .010 (BROWN), 3.15 ID X | 2.000 EA |
| HW4600C62   | SEAL 1.438 X 2.125 X 0.312 DOUBLE LIP    | 1.000 EA |
| 10XN3118K12 | 5/16-18 X .75 GRADE 5, ZINC PLATED       | 4.000 EA |

| Parts List (continued) |                                          |          |
|------------------------|------------------------------------------|----------|
| Part Number            | Description                              | Quantity |
| MJ1000A90              | KLUBERSYNTH UH1-6-460 WORMGEAR OIL       | 0.180 GA |
| MJ5019A01              | ADHESIVE LOCTITE #680 WAS BAD4525        | 0.001 EA |
| MJ5004A35              | ADHESIVE LOCTITE #243-31 50 ML           | 0.001 EA |
| MJ5001A19              | LOCTITE #598 ULTRA BLACK, 50 LB PAIL, IT | 0.010 LB |
| MG1000G28              | S-9282E MED CHARCOAL METALLIC GREY       | 0.030 GA |
| LB5042                 | TOE TAG, OIL PREFILL KLUBERSYN (250/pk)  | 1.000 EA |
| LT0066A08              | REDUCER MAINT - KLUBE (1700/bx) 8/09     | 1.000 EA |
| NP1753L                | RIVETED LASER NP, GEAR REDUCER, UH1 6-46 | 1.000 EA |
| LB1242                 | ADHESIVE PATCH 1.10 X 2.03 X .045 THICK  | 1.000 EA |
| MJ1000B01              | ANTISEIZE - ALTEMP Q NB 50, 750 GRAM CAN | 0.001 EA |
| HA3556A01              | CAPPLUGS T-7X, ORM BORE PLUG 5/8 BORE    | 1.000 EA |
| 35PA1000               | PACKING GROUP                            | 1.000 EA |
| HW2513A23              | KEY .250 X 1.500 1018 STEEL              | 1.000 EA |
| 80XN0832A02            | 1/8 X 8-32 HEX SOCKET CUPPOINT SET SCRWZ | 2.000 EA |
| 80XN2520A04            | 1/4-20 X 1/4 SET SCREW                   | 4.000 EA |
| HW0003D05              | USER H/W PKG - 3/8 BOLT, WASHER & 5/16 P | 1.000 EA |

| Accessories |                                      |            |
|-------------|--------------------------------------|------------|
| Part Number | Description                          | Multiplier |
| B18H71      | BASE-HORIZONTAL POS. A/B 918         | A8         |
| B18V81      | BASE-VERTICAL LOW POS. D/F 915/918   | A8         |
| B18V91      | BASE-VERTICAL HIGH POS. C/E 915/918  | A8         |
| B18J92      | BASE-INPUT VERTICAL POS. X/Y 915/918 | A8         |
| TA18HK      | TORQUE ARM KIT 918                   | A8         |
| FL18HK      | OUTPUT FLANGE KIT, STAMP STEEL 918   | A8         |
| BU100H012   | HOLLOW SHAFT REDUCER BSG, .750 BORE  | A8         |
| BU100H015   | HOLLOW SHFT REDUCER BSG, .938 BORE   | A8         |
| BU100H014   | 1.000/.875 HOL SHF REDUCER BUSHING   | A8         |

No performance data has been  
assigned to this product.

