

BALDOR® • RELIANCE

Product Information Packet

GHF2021AH

HF-921-20-B5-H104

Nameplate NP1753L			
INPUT H.P.	1.16		
RATIO	20	R TORQ-INLB	684
	HF-921-20-B5-H104		
CAT./SPEC	GHF2021AH	GR0213C007	
SERIAL NO.			

Parts List		
Part Number	Description	Quantity
HG0017A17	921 WMGR HSG, SYMM, SEALED	1.000 EA
HW4001A02	3/8 HX SOC PIPE PLUG W/.75" TAPER (F/S)	1.000 EA
921-1SR	N5000-244 RET RING	2.000 EA
WM0060B04	921 MTZ WORM ASSY 20:1 RATIO 5/8 BORE	1.000 EA
BG6305A01	6305 OPEN,C3,SLUSH	1.000 EA
HW5060A58	RET RING 5160-98 WALDES FOR .984 OR 1.00	1.000 EA
HA3555A05	EXPANSION PLUG 2.447/2.443 X .28	1.000 EA
HW4600G24	SEAL 35MM X 62MM X 8MM SGL LIP FT802	1.000 EA
GF0005A01	921-3F56 GEAR FLANGE 2.06 & 2.38 CD NEMA	1.000 EA
10XN3118K22	5/16-18 X 1.38" HEX HD, GRADE 5 20043	4.000 EA
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	1.000 EA
BS0018A01	921 HOL SHF BEARING SUPPORT, OPEN	1.000 EA
GS0035A01	WORMGEAR GASKET, .003 (GREEN), 3.53 ID X	1.000 EA
GS0035A02	WORMGEAR GASKET, .005 (BLUE), 3.53 ID X	2.000 EA
GS0035A03	WORMGEAR GASKET, .010 (BROWN), 3.53 ID X	2.000 EA
HW4600C65	SEAL 1.750 X 2.500 X 0.312 DOUBLE LIP	1.000 EA
10XN3118K12	5/16-18 X .75 GRADE 5, ZINC PLATED	4.000 EA
SG0019B07	921 GR SHF ASSY 20:1, HOL O/P, 1.250 BOR	1.000 EA
BS0018A01	921 HOL SHF BEARING SUPPORT, OPEN	1.000 EA
GS0035A01	WORMGEAR GASKET, .003 (GREEN), 3.53 ID X	1.000 EA
GS0035A02	WORMGEAR GASKET, .005 (BLUE), 3.53 ID X	2.000 EA
GS0035A03	WORMGEAR GASKET, .010 (BROWN), 3.53 ID X	2.000 EA
HW4600C65	SEAL 1.750 X 2.500 X 0.312 DOUBLE LIP	1.000 EA
10XN3118K12	5/16-18 X .75 GRADE 5, ZINC PLATED	4.000 EA

Parts List (continued)		
Part Number	Description	Quantity
MJ1000A90	KLUBERSYNTH UH1-6-460 WORMGEAR OIL	0.227 GA
MJ5019A01	ADHESIVE LOCTITE #680 WAS BAD4525	0.001 EA
MJ5004A35	ADHESIVE LOCTITE #243-31 50 ML	0.001 EA
MJ5001A19	LOCTITE #598 ULTRA BLACK, 50 LB PAIL, IT	0.010 LB
MG1000G28	S-9282E MED CHARCOAL METALLIC GREY	0.010 GA
LB5042	TOE TAG, OIL PREFILL KLUBERSYN (250/pk)	1.000 EA
LT0066A08	REDUCER MAINT - KLUBE (1700/bx) 8/09	1.000 EA
NP1753L	RIVETED LASER NP, GEAR REDUCER, UH1 6-46	1.000 EA
LB1242	ADHESIVE PATCH 1.10 X 2.03 X .045 THICK	1.000 EA
MJ1000B01	ANTISEIZE - ALTEMP Q NB 50, 750 GRAM CAN	0.001 EA
HA3556A01	CAPPLUGS T-7X, ORM BORE PLUG 5/8 BORE	1.000 EA
35PA1000	PACKING GROUP	1.000 EA
HW2513A23	KEY .250 X 1.500 1018 STEEL	1.000 EA
80XN0832A02	1/8 X 8-32 HEX SOCKET CUPPOINT SET SCRWZ	2.000 EA
80XN2520A04	1/4-20 X 1/4 SET SCREW	4.000 EA
HW0003D04	USER H/W PKG - 3/8 BOLT, WASHER & 3/8 P	1.000 EA

Accessories		
Part Number	Description	Multiplier
B21H71	BASE-HORIZONTAL POS. A/B 921	A8
B21V81	BASE-VERTICAL LOW POS. D/F 921	A8
B21V91	900 SRS.BASE KIT, B-921-91 C/E	A8
B21J92	BASE-INPUT VERTICAL POS. X/Y 921	A8
TA21HK	TORQUE ARM KIT 921	A8
FL21HK	OUTPUT FLANGE KIT, STAMP STEEL 921	A8

No performance data has been
assigned to this product.

GY0213A01

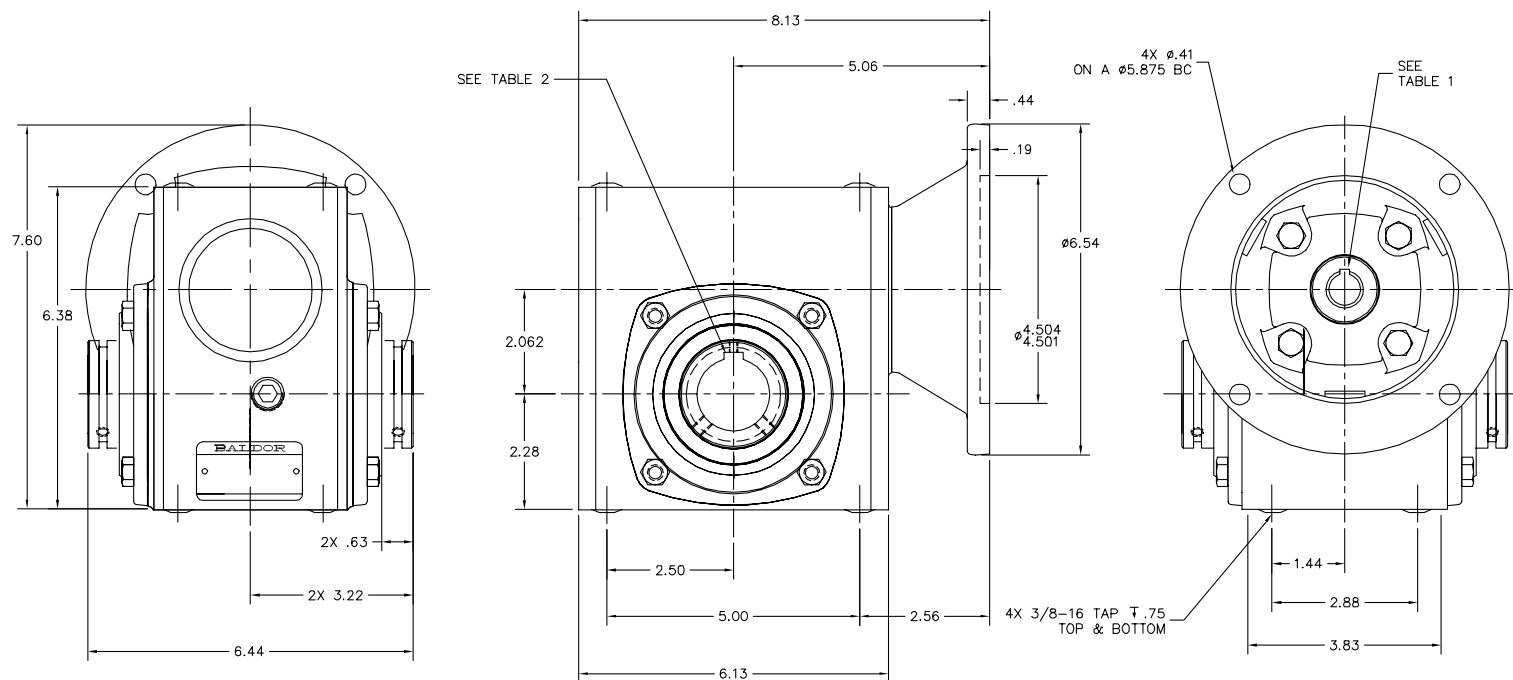


TABLE 2:

	BORE	KEYWAY
STD	1.250	.250
MAX	1.625	.375

TABLE 1:

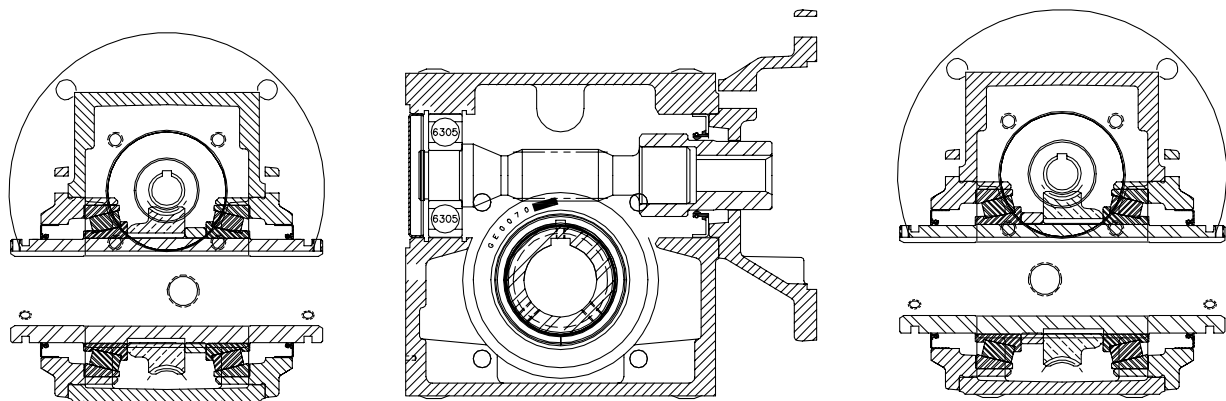
	BORE	KEYWAY
B5	.625	.188
B7	.875	.188

REV. DESC: REMOVE 1.75 DIM FROM LAYOUT		
REV. LTR: B	VERSION: 02	TDR: 000000B31007
FILE: \CKA\00011\239	REVISED: 10:08:39 12/18/2013	BY: CKBRISO
MTL: -		

BALDOR
HF-921 STANDARD MOUNTING
SH 1 of 2

GY0213A01

GY0213A01



GY0213A01

REV. DESC: REMOVE 1.75 DIM FROM LAYOUT		
REV. LTR: B	VERSION: 02	TDR: 000000B31007
FILE: \CKA\00011\239	REVISED: 10:08:40 12/18/2013	BY: CKBRIS0
MTL: -		

BALDOR
HF-921 STANDARD MOUNTING
SH 2 of 2