

CHAMPION

List No. 970 continued



EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
970-21/64	.3281	1-1/2	6
970-11/32	.3438	1-1/2	6
970-23/64	.3594	1-3/4	7
970-3/8	.3750	1-3/4	7
970-25/64	.3906	1-3/4	7
970-13/32	.4062	1-3/4	7
970-27/64	.4219	1-3/4	7
970-7/16	.4375	1-3/4	7
970-29/64	.4531	1-3/4	7
970-15/32	.4688	1-3/4	7
970-31/64	.4844	2	8
970-1/2	.5000	2	8
970-17/32	.5313	2	8
970-9/16	.5625	2	8
970-19/32	.5938	2	8
970-5/8	.6250	2-1/4	9
970-21/32	.6562	2-1/4	9

EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
970-11/16	.6875	2-1/4	9
970-23/32	.7188	2-1/4	9
970-3/4	.7500	2-1/2	9-1/2
970-25/32	.7812	2-1/2	9-1/2
970-13/16	.8125	2-1/2	9-1/2
970-27/32	.8438	2-1/2	9-1/2
970-7/8	.8750	2-5/8	10
970-29/32	.9062	2-5/8	10
970-15/16	.9375	2-5/8	10
970-31/32	.9688	2-5/8	10
970-1	1.0000	2-3/4	10-1/2
970-1-1/16	1.0625	2-3/4	10-1/2
970-1-1/8	1.1250	2-7/8	11
970-1-3/16	1.1875	2-7/8	11
970-1-1/4	1.2500	3	11-1/2
970-1-3/8	1.3750	3-1/4	12
970-1-1/2	1.5000	3-1/2	12-1/2

CHAMPION

Chucking Reamers

List No. 970L

Letter Size / Straight Shank / Straight Flute / HSS



Description: For close tolerance machine reaming of a wide range of materials.

Application: Used in turret lathes and drill presses as well as other standing machinery.

EDP No. / Size	Decimal Equivalent	No. Of Flutes	Shank Diameter	Flute Length	Overall Length
970L-A	.2340	6	.2265	1-1/2	6
970L-B	.2380	6	.2329	1-1/2	6
970L-C	.2420	6	.2329	1-1/2	6
970L-D	.2460	6	.2329	1-1/2	6
970L-E	.2500	6	.2405	1-1/2	6
970L-F	.2570	6	.2485	1-1/2	6
970L-G	.2610	6	.2485	1-1/2	6
970L-H	.2660	6	.2485	1-1/2	6
970L-I	.2720	6	.2485	1-1/2	6
970L-J	.2770	6	.2485	1-1/2	6
970L-K	.2810	6	.2485	1-1/2	6
970L-L	.2900	6	.2792	1-1/2	6
970L-M	.2950	6	.2792	1-1/2	6

EDP No. / Size	Decimal Equivalent	No. Of Flutes	Shank Diameter	Flute Length	Overall Length
970L-N	.3020	6	.2792	1-1/2	6
970L-O	.3160	6	.2792	1-1/2	6
970L-P	.3230	6	.2792	1-1/2	6
970L-Q	.3320	6	.2792	1-1/2	6
970L-R	.3390	6	.2792	1-1/2	6
970L-S	.3480	6	.3105	1-3/4	6
970L-T	.3580	6	.3105	1-3/4	7
970L-U	.3680	6	.3105	1-3/4	7
970L-V	.3770	6	.3105	1-3/4	7
970L-W	.3860	6	.3105	1-3/4	7
970L-X	.3970	6	.3105	1-3/4	7
970L-Y	.4040	6	.3105	1-3/4	7
970L-Z	.4130	6	.3730	1-3/4	7