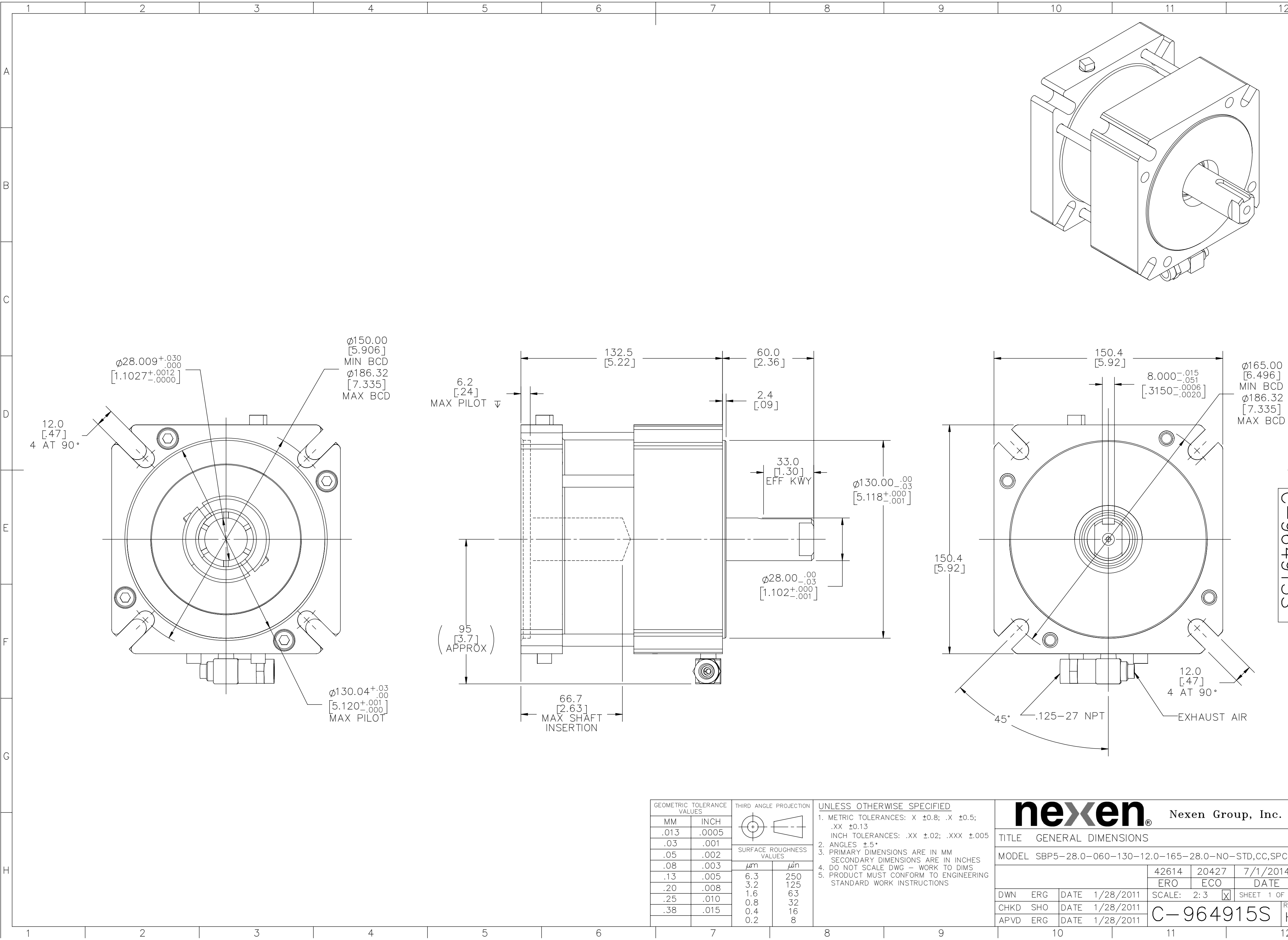




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005	SURFACE ROUGHNESS VALUES	
.03	.001	μm	μin
.05	.002	6.3	250
.08	.003	3.2	125
.13	.005	1.6	63
.20	.008	0.8	32
.25	.010	0.4	16
.38	.015	0.2	8

UNLESS OTHERWISE SPECIFIED

1. METRIC TOLERANCES: X ± 0.8 ; .X ± 0.5 ; .XX ± 0.13
INCH TOLERANCES: .XX ± 0.02 ; .XXX ± 0.05
2. ANGLES $\pm 5^\circ$
3. PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
4. DO NOT SCALE DWG - WORK TO DIMS
5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen [®] Nexen Group, Inc.			
TITLE GENERAL DIMENSIONS			
MODEL SBP5-28.0-060-130-12.0-165-28.0-NO-STD,CC,SPCL			
		42614	20427
		ERO	ECO
		7/1/2014	
		DATE	
DWN	ERG	DATE	1/28/2011
CHKD	SHO	DATE	1/28/2011
APVD	ERG	DATE	1/28/2011
		SCALE:	2:3
		SHEET 1 OF 1	
		REV	
		H	