

Description: For close tolerance machine reaming of a wide range of materials.

Application: Used in turret lathes and drill presses.



EDP No./ Size	Decimal Equivalent	No. of Flutes	Shank Diameter	Flute Length	Overall Length
970W-1	.2280	6	.2173	1-1/2	6
970W-2	.2210	6	.2173	1-1/2	6
970W-3	.2130	6	.2075	1-1/4	5
970W-4	.2090	6	.2016	1-1/4	5
970W-5	.2055	6	.2016	1-1/4	5
970W-6	.2040	6	.1945	1-1/4	5
970W-7	.2010	6	.1945	1-1/4	5
970W-8	.1990	6	.1895	1-1/4	5
970W-9	.1960	6	.1895	1-1/4	5
970W-10	.1935	6	.1860	1-1/4	5
970W-11	.1910	6	.1860	1-1/4	5
970W-12	.1890	6	.1805	1-1/8	4-1/2
970W-13	.1850	6	.1805	1-1/8	4-1/2
970W-14	.1820	6	.1755	1-1/8	4-1/2
970W-15	.1800	6	.1755	1-1/8	4-1/2
970W-16	.1770	6	.1704	1-1/8	4-1/2
970W-17	.1730	6	.1645	1-1/8	4-1/2
970W-18	.1695	6	.1595	1-1/8	4-1/2
970W-19	.1660	6	.1595	1-1/8	4-1/2
970W-20	.1610	6	.1530	1-1/8	4-1/2
970W-21	.1590	6	.1530	1-1/8	4-1/2
970W-22	.1570	6	.1510	1	4
970W-23	.1540	4	.1460	1	4
970W-24	.1520	4	.1460	1	4
970W-25	.1495	4	.1430	1	4
970W-26	.1470	4	.1430	1	4
970W-27	.1440	4	.1350	1	4
970W-28	.1405	4	.1350	1	4
970W-29	.1360	4	.1275	1	4
970W-30	.1285	4	.1190	7/8	3-1/2
970W-31	.1200	4	.1110	7/8	3-1/2
970W-32	.1160	4	.1110	7/8	3-1/2
970W-33	.1130	4	.1045	7/8	3-1/2
970W-34	.1110	4	.1045	7/8	3-1/2
970W-35	.1100	4	.1020	7/8	3-1/2
970W-36	.1065	4	.1020	7/8	3-1/2
970W-37	.1040	4	.0940	7/8	3-1/2
970W-38	.1015	4	.0940	7/8	3-1/2
970W-39	.0995	4	.0918	7/8	3-1/2
970W-40	.0980	4	.0918	7/8	3-1/2
970W-41	.0960	4	.0918	7/8	3-1/2
970W-42	.0935	4	.0870	3/4	3
970W-43	.0890	4	.0800	3/4	3
970W-44	.0860	4	.0800	3/4	3
970W-45	.0820	4	.0761	3/4	3
970W-46	.0810	4	.0761	3/4	3
970W-47	.0785	4	.0710	3/4	3

EDP No./ Size	Decimal Equivalent	No. of Flutes	Shank Diameter	Flute Length	Overall Length
970W-48	.0760	4	.0710	3/4	3
970W-49	.0730	4	.0650	3/4	3
970W-50	.0700	4	.0650	3/4	3
970W-51	.0670	4	.0650	3/4	3
970W-52	.0635	4	.0575	1/2	2-1/2
970W-53	.0595	4	.0575	1/2	2-1/2
970W-54	.0550	4	.0500	1/2	2-1/2
970W-55	.0520	4	.0500	1/2	2-1/2
970W-56	.0465	4	.0445	1/2	2-1/2
970W-57	.0430	4	.0380	1/2	2-1/2
970W-58	.0420	4	.0380	1/2	2-1/2
970W-59	.0410	4	.0380	1/2	2-1/2
970W-60	.0400	4	.0380	1/2	2-1/2



Specify series 972 for spiral flute straight shank chucking reamers.



Specify series 962 for spiral flute taper shank chucking reamers.



Specify series 960 for straight flute taper shank chucking reamers.

