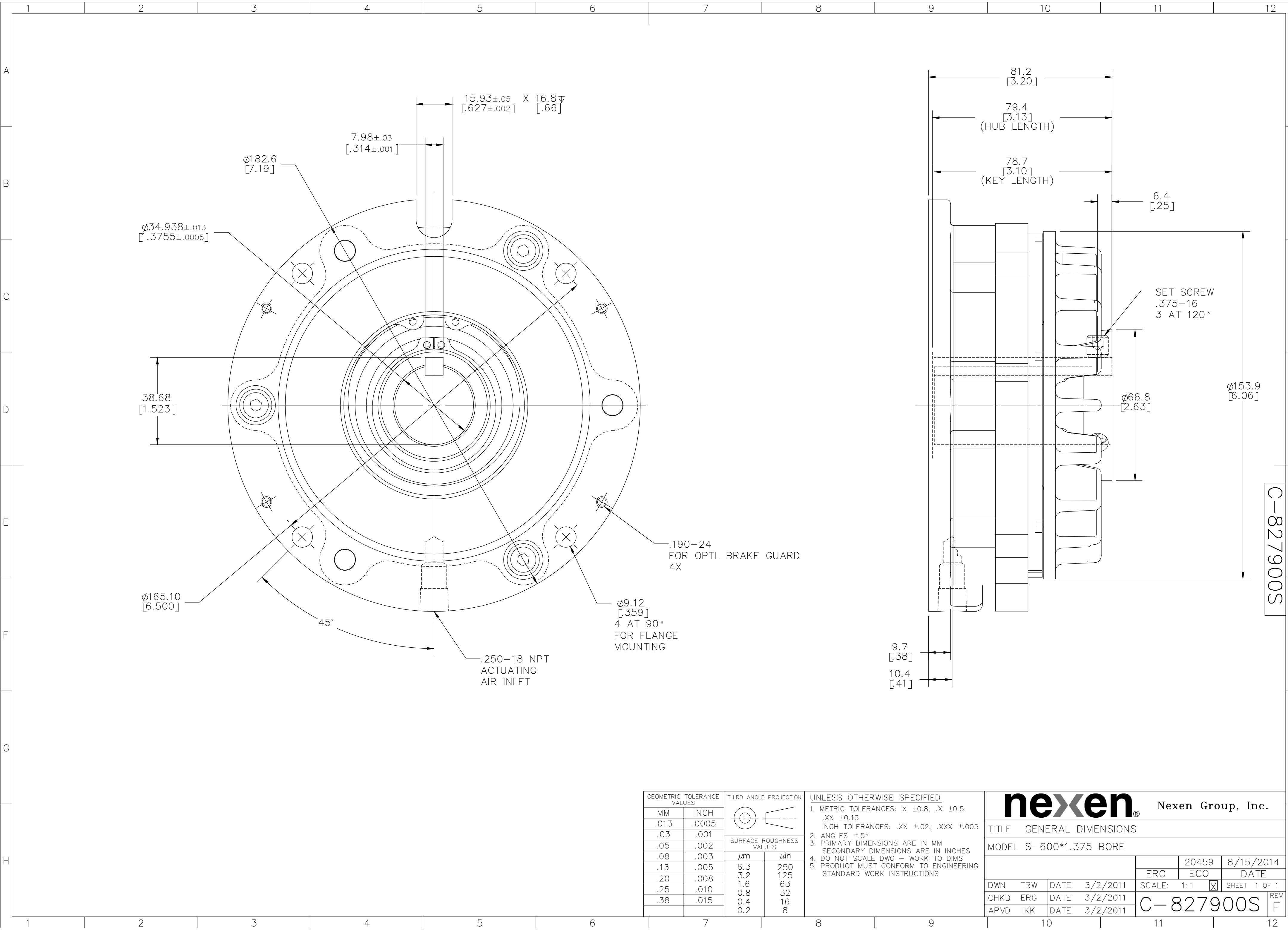
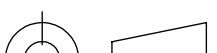




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED	nexen [®]		Nexen Group, Inc.	
MM	INCH			1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13 INCH TOLERANCES: .XX ±0.02; .XXX ±0.005	TITLE GENERAL DIMENSIONS			
.013	.0005			2. ANGLES ±5°				
.03	.001			3. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES				
.05	.002			4. DO NOT SCALE DWG – WORK TO DIMS				
.08	.003			5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS				
SURFACE ROUGHNESS VALUES		μm	μin	MODEL S-600*1.375 BORE				
		6.3	250					
		3.2	125					
		1.6	63					
		0.8	32					
		0.4	16					
		0.2	8					