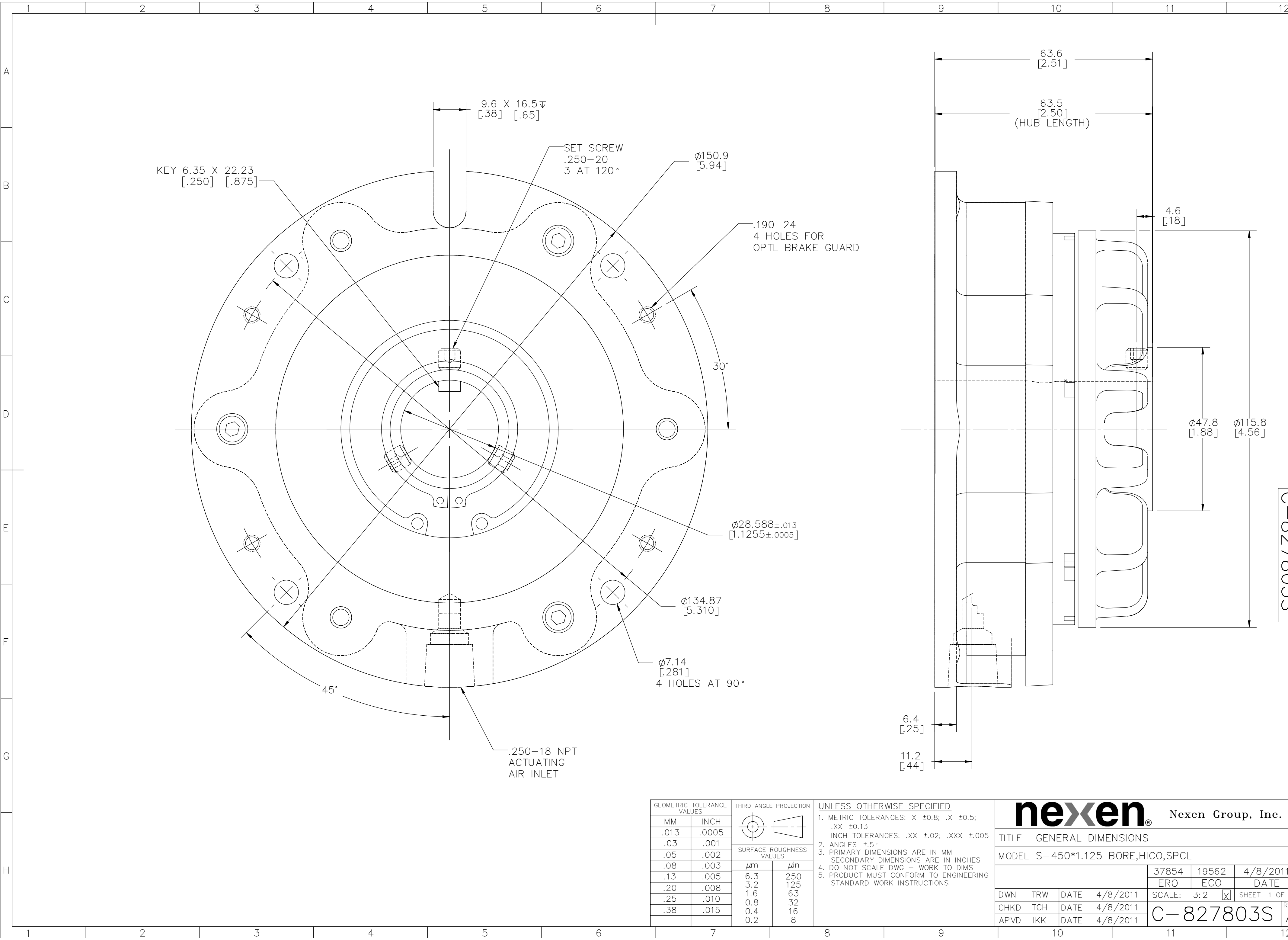




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005		
.03	.001		
.05	.002	SURFACE ROUGHNESS VALUES	
.08	.003	µm	µin
.13	.005	6.3	250
.20	.008	3.2	125
.25	.010	1.6	63
.38	.015	0.8	32
		0.4	16
		0.2	8

UNLESS OTHERWISE SPECIFIED

1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
INCH TOLERANCES: .XX ±.02; .XXX ±.005

2. ANGLES ±5°

3. PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES

4. DO NOT SCALE DWG - WORK TO DIMS

5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL S-450*1.125 BORE,HICO,SPCL

		37854	19562	4/8/2011
		ERO	ECO	DATE
DWN	TRW	DATE	4/8/2011	SCALE: 3:2 ☒ SHEET 1 OF 1
CHKD	TGH	DATE	4/8/2011	C-827803S ^{REV} A
APVD	IKK	DATE	4/8/2011	

C-827803S