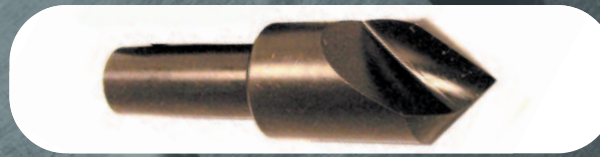




# Single Flute Countersinks

List No. XL801

High Hook / HSS

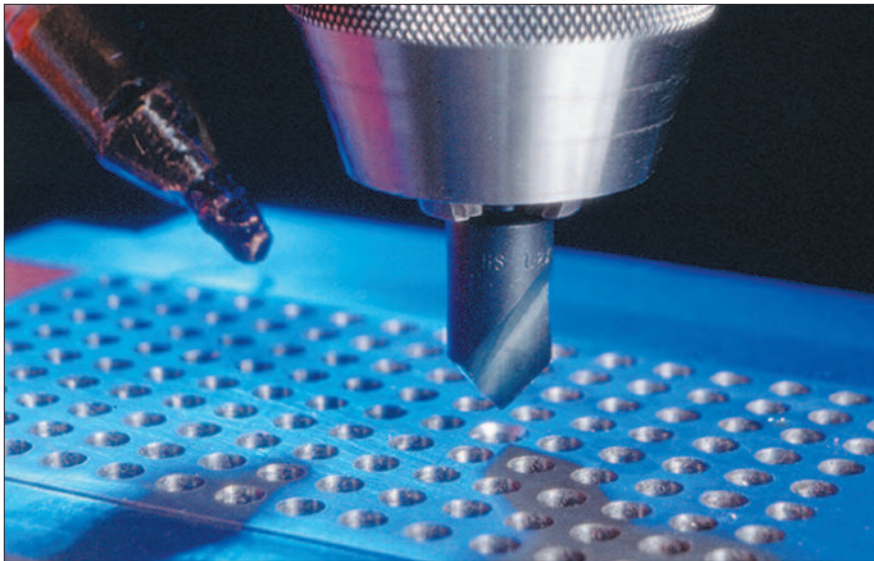


**Description:** Self centering and good for non-rigid machining set up.

Also able to countersink a wide range of hole sizes with one tool size.

**Application:** For use in a portable drill, drill press or Bridgeport type machine

60°	82°	EDP No./Diameter			Shank Diameter	Overall Length
		90°	100°	120°		
XL801-1/4x60	XL801-1/4x82	XL801-1/4x90	XL801-1/4x100	XL801-1/4x120	1/4	1-1/2
XL801-3/8x60	XL801-3/8x82	XL801-3/8x90	XL801-3/8x100	XL801-3/8x120	1/4	1-3/4
XL801-1/2x60	XL801-1/2x82	XL801-1/2x90	XL801-1/2x100	XL801-1/2x120	3/8	2
XL801-5/8x60	XL801-5/8x82	XL801-5/8x90	XL801-5/8x100	XL801-5/8x120	3/8	2-1/4
XL801-3/4x60	XL801-3/4x82	XL801-3/4x90	XL801-3/4x100	XL801-3/4x120	1/2	2-5/8
XL801-1x60	XL801-1x82	XL801-1x90	XL801-1x100	XL801-1x120	1/2	2-3/4
XL801-1-1/4x60	XL801-1-1/4x82	XL801-1-1/4x90	XL801-1-1/4x100	XL801-1-1/4x120	1/2	2-3/4
XL801-1-1/2x60	XL801-1-1/2x82	XL801-1-1/2x90	XL801-1-1/2x100	XL801-1-1/2x120	3/4	2-7/8
XL801-2x60	XL801-2x82	XL801-2x90	XL801-2x100	XL801-2x120	3/4	3-1/4



If angle is not specified - 82° will be supplied.



# Four Flute Machine Countersinks

List No. 800



**Description:** Countersink, chamfer or debur existing holes. Additional shank length for use in screw machines and turret lathes.

**Application:** For machine countersinking and chamfering a variety of steels and alloys.

60°	EDP No./Diameter		Shank Diameter	Overall Length
	82°	90°		
800-1/2x60	800-1/2x82	800-1/2x90	1/2	3-7/8
800-5/8x60	800-5/8x82	800-5/8x90	1/2	4
800-3/4x60	800-3/4x82	800-3/4x90	1/2	4-1/8
800-7/8x60	800-7/8x82	800-7/8x90	1/2	4-1/4
800-1x60	800-1x82	800-1x90	1/2	4-3/8