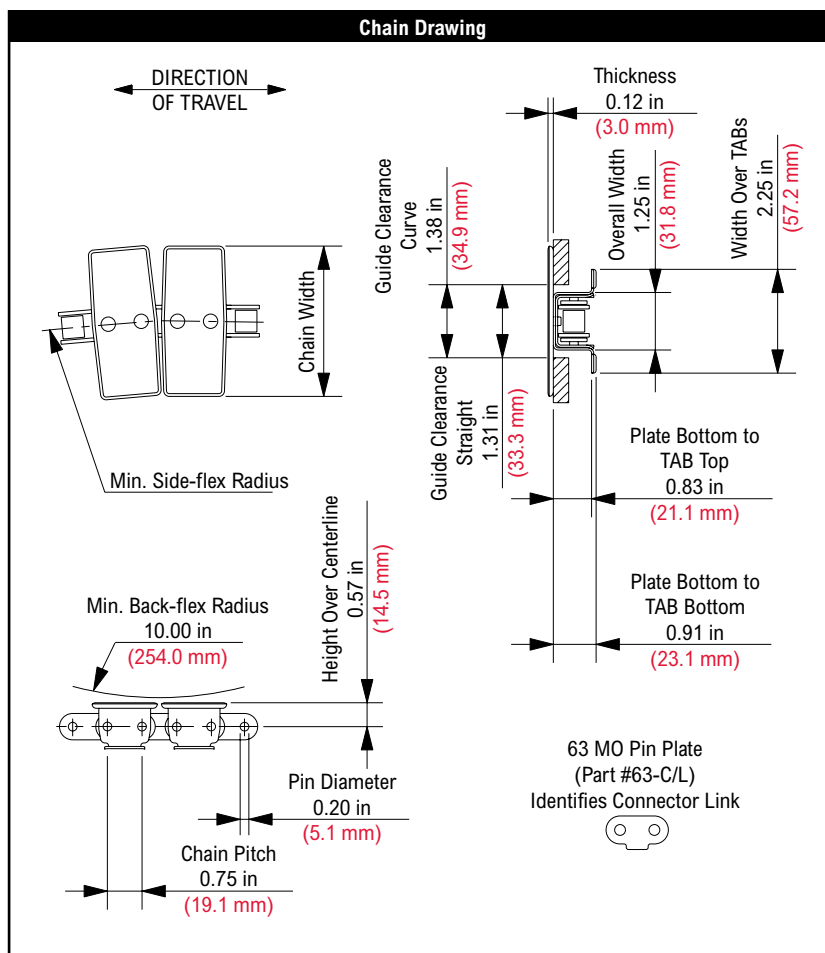


Chain Information						
Chain Width			Min. Side-flex Radius		Approximate Weight	
desc	in	mm	in	mm	lbs/ft	kg/m
2 1/4	2.25*	57.2	15.00	381.0	1.94	2.89
3 1/4	3.25	82.6	15.00	381.0	2.80	4.17
4 1/2	4.50	114.3	15.00	381.0	3.20	4.77
6	6.00	152.4	18.00	457.2	3.80	5.66
7 1/2	7.50	190.5	24.00	609.6	4.30	6.41

[illegible]

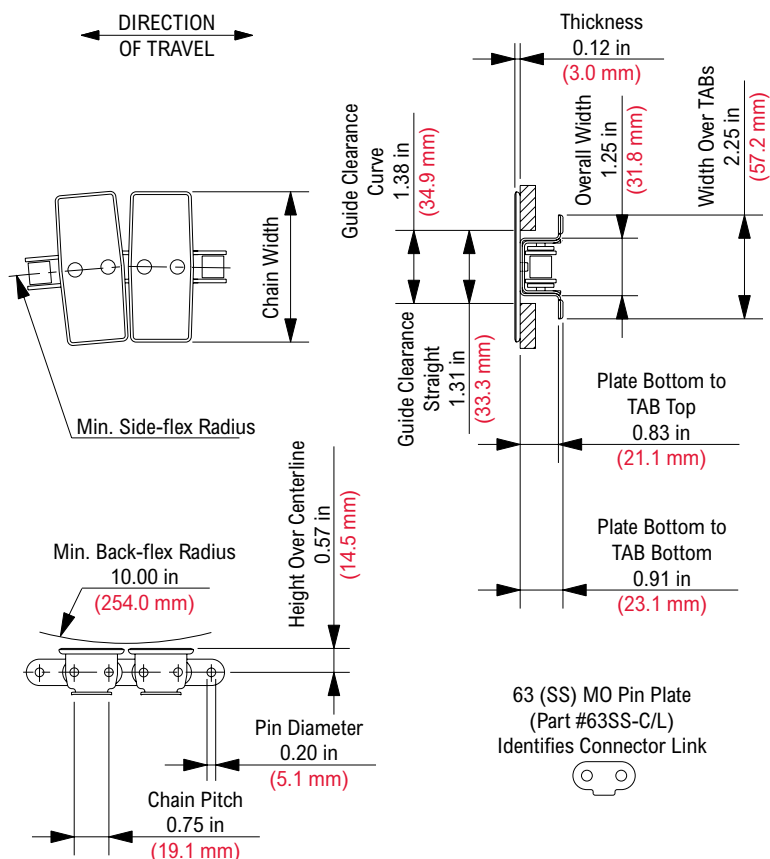
Regulatory Information	Additional Notes
The Food and Drug Administration (FDA) accepts certain materials for direct food contact. FDA approved material is compliant to FDA 21 CFR § 177. Rexnord and TableTop are trademarks of Rexnord Industries, LLC. All rights reserved. U.S. Patent: 4096943	Stocked in 160 pitch, 10 ft (3.048 m) length strands. Uses 63 stainless steel (SS) base chain (Part #63SS-BC). Chain runs on ANSI No. 60 sprockets. Chain breakers available. * 1874AK2-1/4 is available on a made-to-order basis. Chain strength is listed at room temperature. NR = Not Recommended. For additional material information, see material portfolio.  Part #CB1  Part #SK12777



Photo shows 1874 TAB TableTop® Chain with Stainless Steel (SS) top plates on Stainless Steel (SS) base chain.

Chain Information						
Chain Width			Min. Side-flex Radius		Approximate Weight	
desc	in	mm	in	mm	lbs/ft	kg/m
2 1/4	2.25*	57.2	15.00	381.0	1.94	2.89
3 1/4	3.25	82.6	15.00	381.0	2.80	4.17
4 1/2	4.50	114.3	15.00	381.0	3.20	4.77
6	6.00	152.4	18.00	457.2	3.80	5.66
7 1/2	7.50	190.5	24.00	609.6	4.30	6.41

Chain Drawing



Available Materials

[illegible]

Regulatory Information

Based on the material chemistries, industry standards, and the documentation in the Federal Registry, it is the opinion of Rexnord Industries, Inc. that the Rexnord® TableTop® stainless steel chains can be considered GRAS for direct food contact.

Rexnord and TableTop are trademarks of Rexnord Industries, LLC.
All rights reserved.

U.S. Patent: 4096943

Additional Notes

Stocked in 160 pitch, 10 ft (3.048 m) length strands.

Uses 63 stainless steel (SS) base chain (Part #63SS-BC).

Chain runs on ANSI No. 60 sprockets.

Chain breakers available.

* 1874SSK2-1/4 is available on a made-to-order basis.

Chain strength is listed at room temperature. NR = Not Recommended.

For additional material information, see material portfolio.



Part #CB1



Part #SK12776

NS63 Thermoplastic Split Sprocket

0.43 in
(10.9 mm)

Face Width

Length thru Bore
1.81 in
(46.0 mm)

Bore Diameter

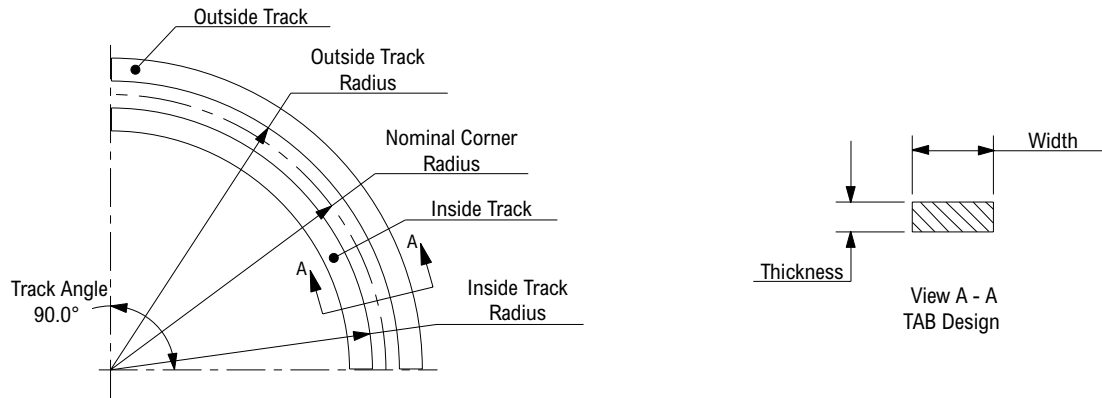
Pitch Diameter

Outside Diameter

[illegible]

Shaft-ready round bore sprockets are shipped with keyway and setscrews. Metric shaft-ready round bore sprockets are shipped with metric hardware but without setscrews. Idler bores are designed to spin freely on the shaft without keyway or setscrews.

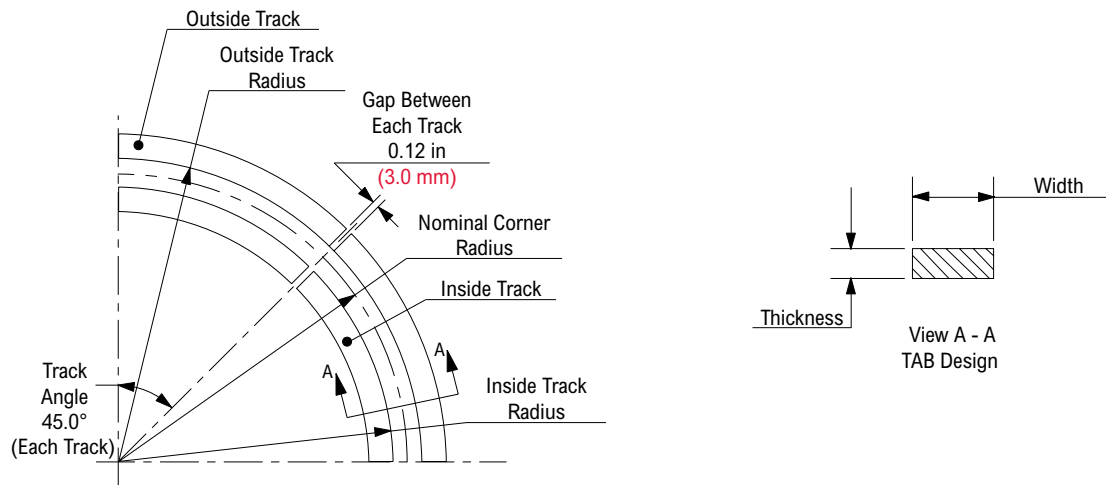
Corner Track (Two Piece)



Corner track kit supplied as one 90° inside and one 90° outside track, which can be used as either carry or return.

Corner Track Kit Number	Accommodates Top Plate Width		Nominal Corner Radius		Inside Track Radius		Outside Track Radius		Thickness		Width		Material	Color	Approximate Corner Track Kit Weight	
	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm			lbs	kg
TAB Design																
U18R6	All	All	18.0	457	17.3	439	18.7	475	0.75	19.1	1.50	38.1	UHMWPE	White	2.63	1.19
U24R6	All	All	24.0	610	23.3	592	24.7	627	0.75	19.1	1.50	38.1	UHMWPE	White	3.51	1.59

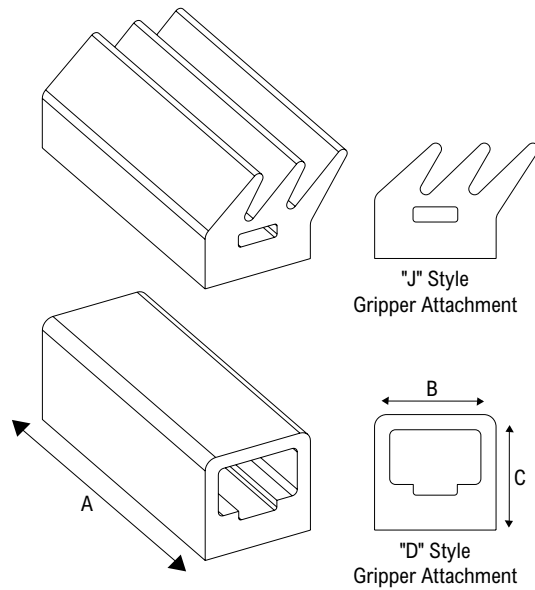
Corner Track (Four Piece)



Corner track kit supplied as two 45° inside and two 45° outside track, which can be used as either carry or return.

Corner Track Kit Number	Accommodates Top Plate Width		Nominal Corner Radius		Inside Track Radius		Outside Track Radius		Thickness		Width		Material	Color	Approximate Corner Track Kit Weight	
	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm			lbs	kg
	TAB Design															
U30R6	All	All	30.0	762	29.3	744	30.7	780	0.75	19.1	1.50	38.1	UHMWPE	White	4.38	1.99

Gripper Attachments



Part Number	Style	Material	Color	Hardness (Shore A)	"A" Dimension		"B" Dimension		"C" Dimension	
					in	mm	in	mm	in	mm
Standard Grippers										
114-582-1	D	Neoprene	Black	40	3.35	85.1	1.25	31.8	1.19	30.2
114-582-3	D	Neoprene	White	40	3.35	85.1	1.25	31.8	1.19	30.2
114-582-4	D	Neoprene	Black	60	3.35	85.1	1.25	31.8	1.19	30.2
114-582-5	D	EPDM	White	50	3.35	85.1	1.25	31.8	1.19	30.2
114-582-6	D	EPDM	White	80	3.35	85.1	1.25	31.8	1.19	30.2
114-582-7	D	EPDM	Black	50	3.35	85.1	1.25	31.8	1.19	30.2
114-647-1	J	Neoprene	Black	40	3.35	85.1	1.25	31.8	1.19	30.2
114-647-2	J	Neoprene	White	50	3.35	85.1	1.25	31.8	1.19	30.2
114-647-4	J	EPDM	White	80	3.35	85.1	1.25	31.8	1.19	30.2
114-647-5	J	EPDM	White	50	3.35	85.1	1.25	31.8	1.19	30.2