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Brief Description

A strong, abrasion resistant, fine grained, hardened carbon steel with a smooth surface finish. Used in applications requiring high strength, impact resistance and hardened chain surface such as parts handling.

Primary Components

General Information								
	Material	Temperature						
Prefix		Farenheit			Celsius		FDA	
		min	max		min	max		Approval
		'''''	dry	wet	min	dry	wet	
S	Carbon Steel	-40	+350	NR	-40	+177	NR	No

Friction Factors Between Material and Product									
Onerating	Product Material								
Operating Condition	Aluminum	Returnable Glass Bottles**	Non-Returnable Glass Bottles	Paper	Plastic (crates, shrink wrap, etc)	PET	Steel		
Dry	0.34	0.35	0.33	0.43	0.31	0.30	0.38		
Water	NR	NR	NR	NR	NR	NR	NR		
Soap and Water	NR	NR	NR	NR	NR	NR	NR		
Oil	0.10	0.10	NR	NR	NR	NR	0.10		

Carbon steel.

Friction Factors Between Material and Wearstrips							
Operating Condition	Wearstip Material						
	Carbon and Stainless Steel	UHMWPE	Nylatron®				
Dry	0.40	0.30	0.30				
Water	NR	NR	NR				
Soap and Water	NR	NR	NR				
Oil	0.10	0.16	0.16				

Regulatory Information

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Additional Notes

- It is important to lubricate side-flexing chains in the corners to reduce noise levels; water lubrication is unacceptable due to the potential for corrosion and rusting. melt resistant material to swell and lose strength.
- 2. Not available for Rexnord® MatTop® and Multiflex chains.

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NR denotes "not recommended", Dash denotes "combination not tested"

^{**}Friction of returnable bottles will vary depending on the quality of the glass, the amount of roughed up surface, etc.