

CIP Internal Expansion (IX) Sanitary Style Hose Couplings

Application:

- Flow Chief Sanitary fittings are used in the food, dairy and beverage industries.

Features:

- Clean-In-Place (CIP) compliant
- Flow Chief internal expansion (IX) fittings are only to be used with Flow Chief stainless steel ferrules.

Sanitary Clamp End Stems

Features:

- 3A compliant when assembled by 3A authorized hose shop
- special plug is required to expand CIP compliant fittings
- special adapter plate is required to expand 1½" CIP compliant fittings
- see pages 446-452 for sanitary style gaskets
- see pages 432-433 for sanitary style clamps



Size	304 Stainless Steel	
	Part #	Price/E
1½"	IXSE24-3A	\$173.50
2"	IXSE32-3A	195.00
3"	IXSE48-3A	350.00

Tube Weld End Stem

Feature:

- special plug is required to expand CIP compliant fittings



Size	304 Stainless Steel	
	Part #	Price/E
2"	IXPE32-3A	\$175.00

Special Expansion Plug for CIP Compliant IX Fittings



Hose Size	304 Stainless Steel	
	Part #	
1½"	IXFDPLG137	
2"	IXFDPLG187	
3"	IXFDPLG287	

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Flow Chief Ferrules

Feature:

- ferrule ID's are designed in increments of 1/16"



Size	Hose OD		304 Stainless Steel	
	From:	To:	Part #	Price/E
1½" ¹	1-56/64"	1-59/64"	24PFX1.937	\$105.50
	1-60/64"	1-63/64"	24PFX2.000	105.50
	2"	2-3/64"	24PFX2.062	105.50
	2-4/64"	2-7/64"	24PFX2.125	105.50
	2-8/64"	2-11/64"	24PFX2.187	105.50
	2-12/64"	2-15/64"	24PFX2.250	105.50
2" ¹	2-16/64"	2-19/64"	24PFX2.312 ²	105.50
	2-28/64"	2-31/64"	32PFX2.500	108.00
	2-32/64"	2-35/64"	32PFX2.562	108.00
	2-36/64"	2-39/64"	32PFX2.625	108.00
	2-40/64"	2-43/64"	32PFX2.687	108.00
	2-44/64"	2-47/64"	32PFX2.750	108.00
	2-48/64"	2-51/64"	32PFX2.812	108.00
	2-52/64"	2-55/64"	32PFX2.875	108.00
	2-56/64"	2-59/64"	32PFX2.937	108.00
	2½"	3"	3-3/64"	40PFX3.062
3-4/64"		3-7/64"	40PFX3.125	151.00
3-8/64"		3-11/64"	40PFX3.187	151.00
3-12/64"		3-15/64"	40PFX3.250	151.00
3-16/64"		3-19/64"	40PFX3.312	151.00
3-20/64"		3-23/64"	40PFX3.375	151.00
3-28/64"		3-31/64"	40PFX3.500	151.00

Size	Hose OD		304 Stainless Steel	
	From:	To:	Part #	Price/E
3"	3-32/64"	3-35/64"	48PFX3.562	\$172.50
	3-36/64"	3-39/64"	48PFX3.625	172.50
	3-40/64"	3-43/64"	48PFX3.687	172.50
	3-44/64"	3-47/64"	48PFX3.750	172.50
	3-48/64"	3-51/64"	48PFX3.812	172.50
	3-52/64"	3-55/64"	48PFX3.875	172.50
	3-56/64"	3-59/64"	48PFX3.937	172.50
	3-60/64"	3-63/64"	48PFX4.000	172.50
	4"	4-3/64"	48PFX4.062	172.50
	4-4/64"	4-7/64"	48PFX4.125	172.50
4"	4-36/64"	4-39/64"	64PFX4.625	235.00
	4-40/64"	4-43/64"	64PFX4.687	235.00
	4-44/64"	4-47/64"	64PFX4.750	235.00
	4-48/64"	4-51/64"	64PFX4.812	235.00
	4-52/64"	4-55/64"	64PFX4.875	235.00
	4-56/64"	4-59/64"	64PFX4.937	235.00

¹ 1½" and 2" ferrules do not have serrations on the ID

² consult Dixon for working pressure