



NOTES:

1. MAXIMUM FACE RUNOUT TO BE .004 T.I.R.
2. MAXIMUM PILOT ECCENTRICITY .004 T.I.R
3. PERMISSIBLE SHAFT RUNOUT .002 T.I.R.
4. GASKETS THROUGHOUT.

|       |       |       |       |       |       |       |       |
|-------|-------|-------|-------|-------|-------|-------|-------|
| JS180 | 18.84 | 16.72 | 11.44 | TS180 | 22.34 | 20.22 | 14.94 |
| HS180 | 18.34 | 16.22 | 10.94 | RS180 | 21.84 | 19.72 | 14.44 |
| GS180 | 17.84 | 15.72 | 10.44 | PS180 | 21.34 | 19.22 | 13.94 |
| FS180 | 17.34 | 15.22 | 9.94  | NS180 | 20.84 | 18.72 | 13.44 |
| ES180 | 16.84 | 14.72 | 9.44  | MS180 | 20.34 | 18.22 | 12.94 |
| DS180 | 16.34 | 14.22 | 8.94  | LS180 | 19.84 | 17.72 | 12.44 |
| CS180 | 15.84 | 13.72 | 8.44  | KS180 | 19.34 | 17.22 | 11.94 |
| FRAME | "C"   | "L"   | "AD"  | FRAME | "C"   | "L"   | "AD"  |

|                                                                                                                                                                                                                                     |                                                                                                                                          |              |     |                                        |                                             |             |             |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------------|-----|----------------------------------------|---------------------------------------------|-------------|-------------|
| 09                                                                                                                                                                                                                                  | MOVED Ø1.13 KNOCKOUT NOTE TO SIDE VIEW/ECR85901.                                                                                         | RPB 7/1/04   | BC  | UNLESS SPECIFIED                       | ELECTRIC MOTORS<br>GEARMOTORS<br>AND DRIVES | DRAWN       | PG 7/9/91   |
| 08                                                                                                                                                                                                                                  | REMOVE 2 SCREWS FROM CONDUIT BOX COVER AND MODIFIED BASE REMOVAL NOTE; REDIM BASE TO NEMA STANDARDS REVISED "L" & "AD" DIM PER ECR 73178 | CRK 12/21/01 | CJK | DEC. INCHES                            |                                             | CHK         | JCW 9/12/91 |
| 07                                                                                                                                                                                                                                  | REMOVED NOTE 5 AND TOTALLY ENCLOSED MOTOR FROM NOTE 4; ADDED BASE DECAL PER ECR                                                          | CRK 7/24/01  | CJK | .XX ±.03<br>.XXX ±.005<br>.XXXX ±.0005 |                                             | APPD        | SCALE 1=2   |
| NO.                                                                                                                                                                                                                                 | REVISION                                                                                                                                 | BY & DATE    | CHK | ANG ±1/2"                              |                                             | REF         | 033477      |
| THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK ALL RIGHTS OF DESIGN AND INVENTION ARE RESERVED<br>THIS IS AN ELECTRONICALLY GENERATED DOCUMENT - DO NOT SCALE THIS PRINT |                                                                                                                                          |              |     |                                        | MAT'L                                       | FMF         | C182D17FK3  |
|                                                                                                                                                                                                                                     |                                                                                                                                          |              |     |                                        | FINISH                                      | PREV        |             |
|                                                                                                                                                                                                                                     |                                                                                                                                          |              |     |                                        | STANDARD                                    |             |             |
|                                                                                                                                                                                                                                     |                                                                                                                                          |              |     |                                        | CAD FILE                                    | 033945      | SIZE B      |
|                                                                                                                                                                                                                                     |                                                                                                                                          |              |     |                                        | DIST                                        | DRAWING NO. | 033945      |
|                                                                                                                                                                                                                                     |                                                                                                                                          |              |     |                                        |                                             | REV.        | 09          |